

Control		Interface			Remark
Manufacturer	Type	Serial RS 232 / V24		Ethernet	
					☐ = Option
ACRAMATIC	10E-MC 2100 E 850 SX 900, 900 MC	● ● ●		●	
ACIERA	CNC	●			
AEG	III 251 471			● ● ●	BTR with Phase
AFFOLTER	CNC LESTE series	☐	●		
AGATHON	CNC 250 PA, FSN CNC 250 PLUS CNC ULTRA CNC 350 Combi	☐ ☐ ☐ ●		☐	
AGIE	Agimat 3, Floppy Agimat 3, Leser 100, 200, 300 Agiecut AC 123	● ● ●		●	
ALLEN BRADLEY	8400 CP 7320 – 7360 8200, 8200 AT	● ● ●			
AMK ARNOLD MUELLER	CNC 900 CNC 905	☐ ☐	● ●		
ANDRON	andronic 2060L andronic 2060S	☐ ☐	● ●		
ANILAM	Crusader IIL Crusader III Crusader M	● ● ●			
ARIES	222 03PA 03, 04 245	● ● ●			
ASEA	400			●	
ATEK	NC 534			●	
B&R	ARNC 0	☐	●		
BECKHOFF	TwinCAT CNC TwinCAT NC I	☐ ☐	● ●		
BENDIX	Bendix 5A Bendix System 5	● ●			

* Additional hardware is required

Control		Interface			Remark
Manufacturer	Type	Serial RS 232 / V24		Ethernet	
					☐ = Option
BOSCH	System 5 Micro 5 Z, 8 Z Alpha 2, 3 860,880 CC 100, 120, 200, 300, 330 Typ 3 osa PC(PG)	● ● ● ● ☐ ●		● ● ●	max. 600 Baud Reader Control
BOSCH REXROTH	IndraMotion MTX performance IndraMotion MTX standard IndraMotion MTX compact	☐ ☐ ☐	● ● ●		
BOEHRINGER	B1T B2T B3T VDF 250, 315	● ● ●		●	
BOSTOMATIC	BDC 3200	☐			
BRIDGEPORT	Boss 4 Boss 5.0 - 6.2 CNC 2500 Boss 8, 9 Bridgeport C6 EZ-P, EZ-T	☐ ● ● ● ● ☐			
BROTHER	CNC 400 TC 221 serial TC 225	● ● ☐			Binary (OP 5 A/2 required)
BRUETSCH		●			
BYSTRONIC	Bystar	●			
CARSTENS	CNC 83	●			
CHARMILLES	Robofil before 1986 Robofil after 1986 Robofil 310, 510 Roboterm 31	● ● ●		●	
CHIRON	with 3T-Control	●			
CINCINNATI	Milacron A 900 Acramatic 8D Acramatic 750 / 850 Acramatic 900/950 Arrow CNC TC	☐ ● ● ● ☐ ●		●	
DANAHER MOTION	XMP		●		

* Additional hardware is required

Control		Interface			Remark
Manufacturer	Type	Serial RS 232 / V24			
		Ethernet			
		Ext.*			

☐ = Option

ECKELMANN	CNC55 PNC55 ENC55 ExC66	<input type="checkbox"/>			Fieldbus CANopen, Sercos
ETEK	Burny 10 LCD Plus	<input type="checkbox"/>	●		
DECKEL	CNC 2301 Contour 3, 4 Dialog 3 Dialog 11, 112 FP2 - FP4 MILL-PLUS	● ● ● ● ● ●		<input type="checkbox"/>	LSV II protocol optio Ethernet option
DE VILIEG	Measuring machine Automation Intell. Prod II	● ●			
DIXI NC				●	
DMMATE	STAMA	●			
ECS	2102~2101	●		●	
ELESTA		●			
ELEX				●	
EMCO-TURN		●			
EMCOTRONIC	M1 / T1	●			
ESAB	NCE301 400, NCE 500 IRB 2000			● ● ☐	
FACIT	4070 Reader	<input type="checkbox"/> ●			Readout only
FADAL	Fadal 88 HS 32 MP,	● ●			Readout only
FAGOR	8018 M	<input type="checkbox"/>			

* Additional hardware is required

Control		Interface			Remark
Manufacturer	Type	Serial RS 232 / V24			
		Ethernet			
				Ext.*	☐ = Option
HEIDENHAIN	TNC 121 TNC 122 TNC 131,135,145, 150, 151, 155, TNC155,355,360, TNC 407,415,425,426 VRZ 720B, 760B 2500 C iTNC530 TNC 320 MANUALplus 4110	☐ ☐ ● ● ● ● ● ● ☐ ☐ ☐			on demand optionally with protocol optionally with protocol optionally with protocol optionally with protocol optionally with protocol
HELLER	Unipro 80 Unipro 90	● ●		☐	20mA Option
HECKLER & KOCH	781... 784	●			20mA Option
HITACHI	M6060	●			
HURCO	Ultimax BMC40 / KMB I Ultimax II Ultimax BMC 30, 50	● ● ●			OP5/A2 required OP5/A2 required OP5/A2 required
IBATEC	OpenCNC				
IBH	Micro-Modus Macro 80 macro 8005 NT macro 8010EE	● ● ☐ ☐	● ●		20mA Option
IGM	Welding robot	●			On demand (protocol)
INDEX	GE 65	●			
ITT		●			20mA Option
ISEL	CNC with CAN-Bus	☐			CANopen
JETTER	JetControl 647-MC	☐	●		
KONGSBERG	NC 300, 2000 SM4 S			● ●	
MAHO	407, 415 432	☐ ●			
MAKINO	MG - B60	●			
MANDELLI	Plasma	●			
MANURHIN	Automatic	●			20mA Option
MAX	Cosy CNC	☐	●		PC based
MAZAK	Multiplex 620 M1, M2, M32 T1, T2, T32	☐ ● ●			optionally with protocol: OP5/A2 required

* Additional hardware is required

Control		Interface			Remark
Manufacturer	Type	Serial RS 232 / V24		Ethernet	
					Ext.*
					<input type="checkbox"/> = Option
SM MOTION CONTROL	sm800 sm300 sm340	<input type="checkbox"/> <input type="checkbox"/>	●		
SMT	CC4200 220,300, 500	<input type="checkbox"/>		<input type="checkbox"/> ●	
STUDER	CNC	●			OP5/A2 terminal required
STUNT	Turn 15 6TB	●			
TRAUB	TX7 TX8, TX8D, TX8F, TX8H TND 400 TNS 65D	<input type="checkbox"/> <input type="checkbox"/> ● ●			Standard: 20mA Standard: 20mA
TRUMPF	GNT 28	●			
TOSNUC	20 M, 5 500 MX 600	<input type="checkbox"/>		● ● <input type="checkbox"/>	
TOSHIBA				●	Input only
UVA		●			
ULTIMAX	CNC	●			
VHF CAMFACTURE	CNC 580/CNC 980		●		
YASNAC	15 2000 3000 ERC / MCR MX 1, MX 3, RX i 80 b	● ● ● ● <input type="checkbox"/> <input type="checkbox"/>			
ZINSER	CNC 900	●			
ZOLLER	ZOLLER 6080 ZOLLER 6051 electronic ZOLLER PC Multivision II	<input type="checkbox"/> ● <input type="checkbox"/>	●	<input type="checkbox"/>	RS232 / V24 / CENTRONICS

* Additional hardware is required